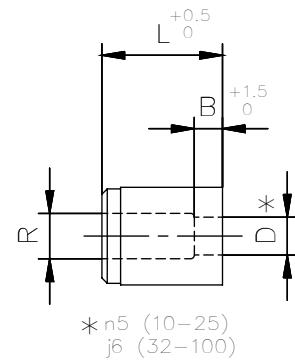
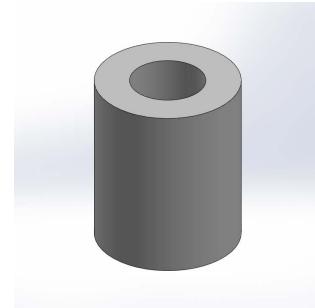
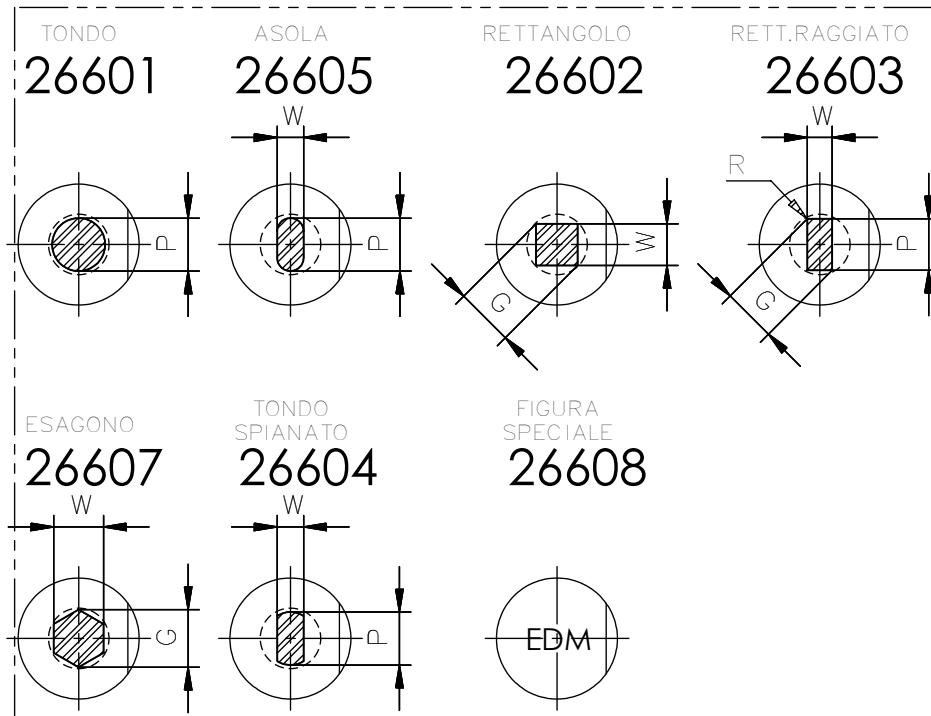


MATRICI LISCE SCARICO CILINDRICO

Press-Fit Buttons Counter Bore Relief

25



Acciaio/Steel: X82WMoV65 (M2)

Durezza/Hardness: HRC 60/64

Tolleranza/Tolerance

Tondi/Round P: +0,01
0

Sagome/Shape P,W: +0,02
0

Chiavetta standard 0° come in figura; disponibile a 90° ,180° 270° con sovrapprezzo

Standard flat location is at 0° as shown; available at 90° ,180° ,270° with some alteration price

Per alterazioni standard v. pagg.:

For standard alterations see pages:

Figure EDM v. pag.:

EDM shape see pag.:

D	B	R	TONDI		SAGOME		L						
			D1 min	D1 max	W min	P/G max	20	22	25	28	30	32	35
6	3	4	2,00	3,50	2,00	3,50	●	●	●	●	●	●	●
10	4	6	2,00	5,50	2,00	5,50	●	●	●	●	●	●	●
13	4	8	2,00	7,50	2,00	7,50	●	●	●	●	●	●	●
16	4	9	5,00	8,50	2,50	8,50	●	●	●	●	●	●	●
20	4	12	5,50	11,00	3,20	11,00	●	●	●	●	●	●	●
22	6	14	7,50	13,50	4,00	13,50	●	●	●	●	●	●	●
25	6	17	9,50	16,50	4,80	16,50	●	●	●	●	●	●	●
32	6	21	13,00	20,50	5,50	20,50	●	●	●	●	●	●	●
38	8	27	16,00	26,50	6,40	26,50	●	●	●	●	●	●	●
40	8	27	16,50	26,50	6,40	26,50	●	●	●	●	●	●	●